

Job #: 800
Project: Quick Release Cabin Step (16)
Type: Bell 206L/407

Approval: SH00-48
Drawing List: DCL800-11

Fabrication and Assembly Drawing(s)	Description
80010	Step Assembly
80020	Step End Fabrication

Complete material tracking information on attached pages.

Work Order pre-completion Inspection:

Project is on Approval Limitation Record:	<u>Y</u> ✓
Document Control List revision level matches (or exceeds) STC:	<u>Y</u> ✓
Drawings revision levels match Document Control List:	<u>Y</u> ✓

Purchase order or Work order source is recorded for each part/ass'y:	<u>Y</u> ✓
Tests and inspections specifically called out on drawings are complete:	<u>Y</u> ✓
Release tags associated with all fabricated parts are attached:	<u>Y</u> ✓
All mounting hardware and supplies are included:	<u>Y</u> ✓

List all non-conformities raised: _____

Welder Signature: _____ Date: _____

Inspector Signature: Jeff Clark Date: 19 July 2010


Drawing: 80010 Revision 1
Assembly: 80010-7475 Step Assembly
Batch Quantity: 16 sets

Qty	Part #	Description	Material	P.O./W.O.	Checked
16	80010-7475	Step Assembly	Step Extrusion	8021	
16	80020-01	Left Step End	6061-T6 Aluminum, 3.5 x 1 bar	10039	
16	80020-02	Right Step End	6061-T6 Aluminum, 3.5 x 1 bar	10039	

Processes	Per	Mat'ls Used	Initials
Welding	AMS2685C	ER4043 Rod	
Powder Coating			

Tag incomplete parts with Work Order # when stored between processes.

Tag complete parts / assemblies with Release Tag prior to storage.

1. Approving Civil Aviation Authority/Country Transport Canada		2. AUTHORIZED RELEASE CERTIFICATE FORM ONE			3. Form Tracking No.
4. Organization Name and Address AERO Design Ltd. – 2013 39 th Avenue NE, Calgary, Alberta, T2E 6R7					5. Work Order/Contract/Invoice WO 2010-24
6. Item	7. Description Cabin Step Ass'y	8. Part Number 80010-7475	9. Qty. 1	10. Serial/Batch No. N/A	11. Status/Work New
12. Remarks					
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13b. Signature 	13c. Approved Organization Number AMF 73-04		14b. Signature	14c. Approved Organization Number	
13d. Name Jeff Clarke	13e. Date (dd/mmm/yyyy) 22 Apr 2013		14d. Name	14e. Date (dd/mmm/yyyy)	
Installer Responsibilities This certificate does not constitute authority to install. Installers working in accordance with the national regulations of a country other than that specified in block 1 must ensure that their regulations recognize certifications from the country specified. Statements in blocks 13a or 14a do not constitute installation certification. In all cases, the technical record for the aircraft must contain an installation certification issued in accordance with the applicable national regulations before the aircraft may be flown.					

HAASEN



Aero Design Ltd.

9888 A Malaspina Rd. Powell River, BC, V8A 0G3

Phone: 604-483-2376 Fax: 604-483-2372 E-mail: info@aerodesign.ca

AMF 73-04

Nomenclature: CABIN STEP (Bell 206L/407) No. of pieces: 1

Manufacturer: AERO DESIGN

Part No.: 80010-7475 Serial / Batch No.: U/K

TTSN: N/A TSO: N/A Rem.: N/A

Work Order No.: 2010-24

Remaining Tasks to be Performed: FITTINGS / GRIP PAINT

Signature: [Signature]

Date: 12 AUG 2013 Lic. No. / ACA _____

In Process



Aero Design Ltd.

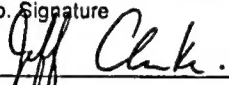
9888 A Malaspina Rd. Powell River, BC, V8A 0G3

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AMF 73-04

Remarks

In Process


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13d. Name Jeff Clarke		13e. Date (dd/mmm/yyyy) 06 July 2010		14d. Name		14e. Date (dd/mmm/yyyy)
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INW 2

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6. Item	7. Description	8. Part Number	9. Qty.	10. Serial/Batch No.	11. Status/Work	
	Cabin Step Ass'y	80010-7475	1	N/A	New	
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Wiskata

HEU TRANSPORT

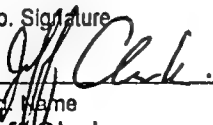
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6. Item	7. Description Cabin Step	8. Part Number 80010-7475	9. Qty. 1	10. Serial/Batch No. N/A	11. Status/Work New		
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13b. Signature 		13c. Approved Organization Number AMF 73-04		14b. Signature		14c. Approved Organization Number	
13d. Name Jeff Clarke		13e. Date (dd/mmm/yyyy) 24 Apr 2012		14d. Name		14e. Date (dd/mmm/yyyy)	
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6. Item	7. Description	8. Part Number	9. Qty.	10. Serial/Batch No.	11. Status/Work
	Cabin Step Ass'y	80010-7475	1	N/A	New
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13b. Signature 		13c. Approved Organization Number AMF 73-04		14b. Signature	
13d. Name Jeff Clarke		13e. Date (dd/mmm/yyyy) 05 Sep 2012		14c. Approved Organization Number	
				14d. Name	
				14e. Date (dd/mmm/yyyy)	
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ESSENTIAL

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6. Item	7. Description Cabin Step	8. Part Number 80010-7475	9. Qty. 1	10. Serial/Batch No. N/A	11. Status/Work New	
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13b. Signature 		13c. Approved Organization Number AMF 73-04		14b. Signature		14c. Approved Organization Number
13d. Name Jeff Clarke		13e. Date (dd/mm/yyyy) 21 Mar 2012		14d. Name		14e. Date (dd/mm/yyyy)
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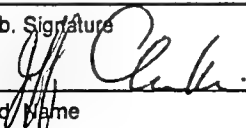
1724 Transport

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4. Organization Name and Address AERO Design Ltd. – 2013 39th Avenue NE, Calgary, Alberta, T2E 6R7					5. Work Order/Contract/Invoice WO 2010-24	
6. Item	7. Description Step Assembly	8. Part Number 80010-7475	9. Qty. 1	10. Serial/Batch No. N/A	11. Status/Work New	
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13b. Signature 		13c. Approved Organization Number AMF 73-04		14b. Signature		14c. Approved Organization Number
13d. Name Jeff Clarke		13e. Date (dd/mmm/yyyy) 04 Apr 2012		14d. Name		14e. Date (dd/mmm/yyyy)
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F/W AIR

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6. Item	7. Description Step Assembly	8. Part Number 80010-7475	9. Qty. 1	10. Serial/Batch No. N/A	11. Status/Work New	
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13d. Name Jeff Clarke		13e. Date (dd/mmm/yyyy) 03 Nov 2011		14d. Name		14e. Date (dd/mmm/yyyy)
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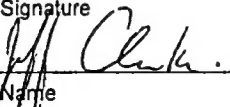
HELI TRANS PART

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6. Item	7. Description	8. Part Number	9. Qty.	10. Serial/Batch No.	11. Status/Work
	Cabin Step Ass'y	80010-7475	1	N/A	New
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		AMF 73-04			
13d. Name		13e. Date (dd/mmm/yyyy)	14d. Name		14e. Date (dd/mmm/yyyy)
Jeff Clarke		11 Aug 2011			
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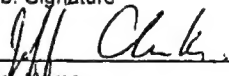
Wisk-Air

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	Step Assembly	80010-7475	1	N/A	New	
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Jeff Clarke		22 June 2011				
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OK

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TRINITY

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HELI TRANSPORT

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13d. Name Jeff Clarke		13e. Date (dd/mmm/yyyy) 19 May 2011		14d. Name		14e. Date (dd/mmm/yyyy)
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